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HH40-0280002
Job Sheet 181261



Part No: HH40-0280002

Job Qty: 1 ea

Part Name: Swivel - Electrical, SWL4536KG



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No: RA384

Due Date: 7/31/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description: SN: 03-2394-33

Note: DWG HH40-0280002 Rev 4 IPP Rev A 18.02.26 New issue (set up for re-work)DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/31/18	7/31/18	0.00	0.00	Start Up Small Fab-2		cmd 18-07-24
120	QC	1 pcs	7/31/18	7/31/18	0.00	0.00	QC5		
130	Packaging	1 pcs	7/31/18	7/31/18	0.00	0.00	Packaging3-1		
140	QC21-SA	1 Ea	7/31/18	7/31/18	0.00	0.00	QC21		21 3-88 JUL 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
HH40-0280002	Swivel - Electrical, SWL4536KG	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	HH40-0280002	1	0	0

Part Specifications

Specifications could not be found.

Plex 7/24/18 12:03 PM Dart.Gagnon.Michelle

RA 8/1/18

Inspection Sheet Complete RA384

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctr #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order Instructions
HH40-0280002	SN 03-2394-33		1	☒ yes	☒ yes	☒ yes	☒ yes	CUSTOMER SUPPLIED		S092307		Customer received swivel with no test report attach. Perform test and record finding on test form HH40-0280002. Attach test form to swivel and return to customer using original serial number 03-2394- 33
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					

QC Approval: P.D. _____

Date: 23-Jul-18 _____

Special Return/Rework Instructions:



Electric Swivel
HH40-0280002

Work Order 181261

Customer RA 384

Number of Wires 2

Date 2018/07/27

Serial Number 03-2394-33

Number of Cycles	Load (Lbs.)	Action	Pass/Fail
1	10,000	Check for Conductivity against all wires.	PASS
1	10,000	Check all wires for grounding against swivel body.	PASS
1	5,000	Check for Conductivity against all wires.	PASS
1	5,000	Check all wires for grounding against swivel body.	PASS
1	2,500	Check for Conductivity against all wires.	PASS
1	2,500	Check all wires for grounding against swivel body.	PASS
1	0	Check for Conductivity against all wires.	PASS
1	0	Check all wires for grounding against swivel body.	PASS

Test Conducted By: ALAIN PATRY
Technician

Signature: Sylvie Bouchard
QC 5 Small FAB / QA